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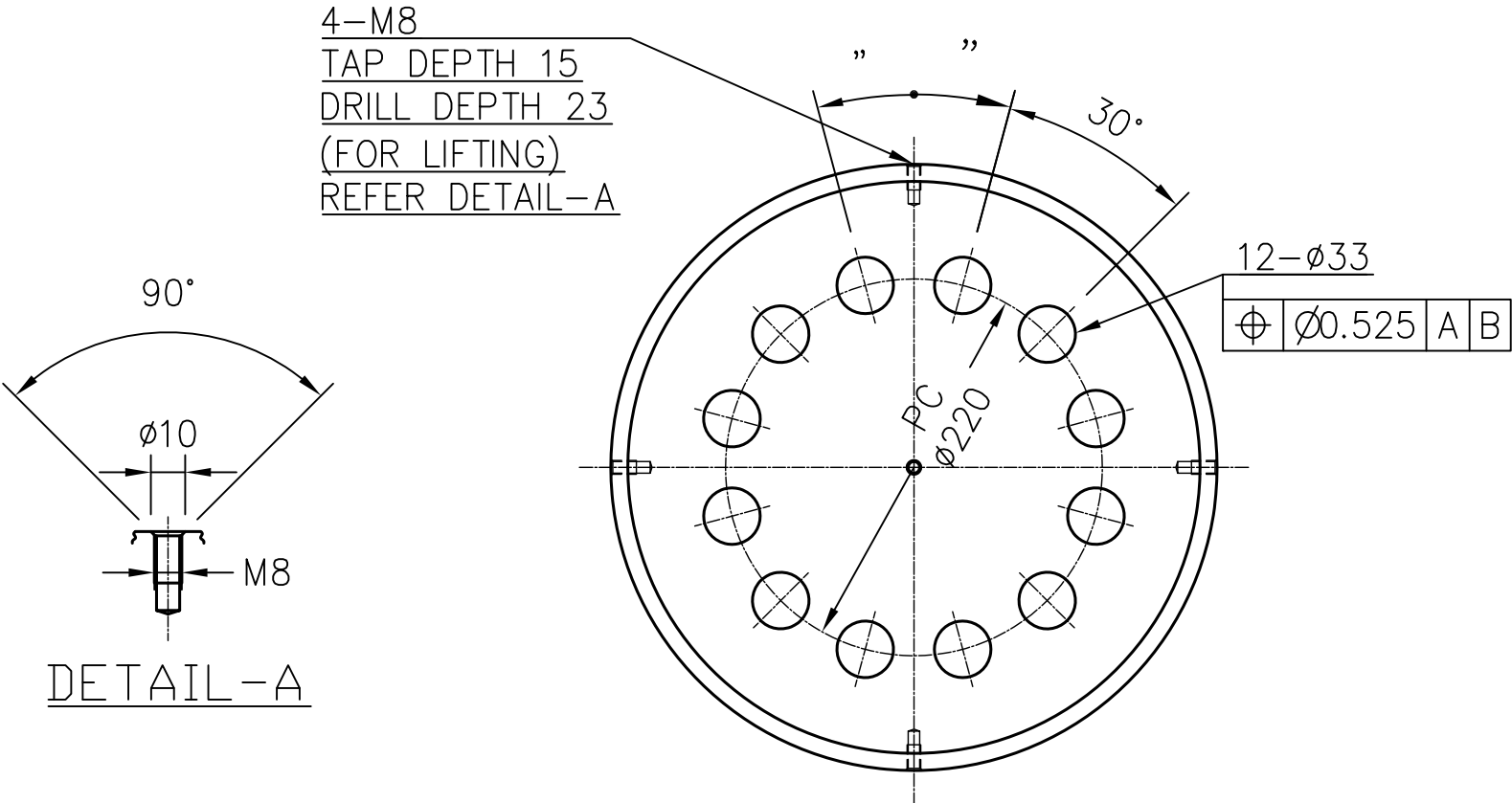
COMP. FILE NAME
3 182 36 1 5562 S00 R00

REF.DRG.NO.

INVENTORY NO.

3 182 36 1 5562 DRG.NO.

12.5//3.2//



NOTE:

1. * MARKED DIMENSIONS SHALL BE MACHINED TO INTERMEDIATE VALUE IN TOLERANCE AS TARGET.

					FP9715673031	66.4	
					ASTM A240 S31400		1
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- REF.TO HY0230261 FOR UNSYMBOLIZED TOLERANCES.
- CHAMFER M/CD SHARP EDGE 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD CORNER RADII 1 TO 0.7.
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT
MKS-220C
CONCRETE VOLUTE PUMP

BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		NAME	SIGN.	DATE	NO.OF VAR.
DEPT. PUMPS	SCALE N.T.S	DRN. SUDHEER	SUDHEER	14.11.19	
CODE 410	WEIGHT (KG) 66.4	CHD. MSRAM	MSRAM	14.11.19	
TITLE IMPELLER PLATE: CV-CWP		APPD. K.H.R.K	K.H.R.K	14.11.19	N.A
		REF. TO ASSY DRG.	ITEM NO. N.A	NO.OF ITEMS N.A	
		DRAWING NO. 3 182 36 1 5562		REV. 00	
		SHEET NO. 01		NO OF SHEETS 01	